

## MATERIAL SAFETY DATA SHEET

ACCEPTED BY O.S.H.A. AS ESSENTIALLY SIMILAR TO O.S.H.A. FORM 20

ASHLAND OIL INC., ESTIG, P.O. BOX 2458, COLUMBUS, OHIO 43216

24-HOUR EMERGENCY TELEPHONE: 606-324-1133 (LOCATED AT ASHLAND, KENTUCKY)

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ASHLAND PRODUCT NAME: HETRON 92

DATA SHEET NO: 0027074-001

LATEST REVISION DATE: 02/78-78046

## \*\*\*\*\* SECTION I-PRODUCT IDENTIFICATION \*\*\*\*\*

GENERAL OR GENERIC ID: UNSATURATED POLYESTER RESIN

HAZARD CLASSIFICATION: (03) FLAMMABLE LIQUID (173.115)

## \*\*\*\*\* SECTION II-HAZARDOUS COMPONENTS \*\*\*\*\*

INGREDIENT	PERCENT	TLV
STYRENE	30-35 %	100 PPM

## \*\*\*\*\* SECTION III-PHYSICAL DATA \*\*\*\*\*

PROPERTY	REFINEMENT	MEASUREMENT
INITIAL BOILING POINT	FOR COMPONENT (30-35 %)	293.00 DEG F ( 145.00 DEG C) @ 760.00 MMHG
VAPOR PRESSURE	FOR COMPONENT (30-35 %)	5.00 MMHG @ 68.00 DEG F ( 20.00 DEG C)
VAPOR DENSITY		HEAVIER THAN AIR
SPECIFIC GRAVITY		LESS THAN WATER
PERCENT VOLATILES		3.00 %
EVAPORATION RATE		SLOWER THAN ETHER

## \*\*\*\*\* SECTION IV-FIRE AND EXPLOSION DATA \*\*\*\*\*

FLASH POINT (CLOSED CUP) 73-100 DEG F  
(23-38 DEG C)

LOWER EXPLOSIVE LIMIT (LOWEST VALUE OF COMPONENT) 1.0 %

EXTINGUISHING MEDIA: REGULAR FOAM OR WATER FOG OR CARBON DIOXIDE OR DRY CHEMICAL

HAZARDOUS DECOMPOSITION PRODUCTS: MAY FORM TOXIC MATERIALS: CARBON DIOXIDE AND CARBON MONOXIDE, HYDROGEN CHLORIDE, PHOSGENE

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## \*\*\*\*\* SECTION IV-FIRE AND EXPLOSION DATA (CONTINUED) \*\*\*\*\*

SPECIAL FIREFIGHTING PROCEDURES: WATER OR FOAM MAY CAUSE FROTHING WHICH CAN BE VIOLENT AND POSSIBLY ENDANGER THE LIFE OF THE FIREFIGHTER.  
SELF-CONTAINED BREATHING APPARATUS WITH A FULL FACEPIECE OPERATED IN PRESSURE-DEMAND OR OTHER POSITIVE PRESSURE MODE.

UNUSUAL FIRE & EXPLOSION HAZARDS: VAPORS ARE HEAVIER THAN AIR AND MAY TRAVEL ALONG THE GROUND OR MAY BE MOVED BY VENTILATION AND IGNITED BY PILOT LIGHTS, OTHER FLAMES, SPARKS, HEATERS, SMOKING, ELECTRIC MOTORS, OR OTHER IGNITION SOURCES AT LOCATIONS DISTANT FROM MATERIAL HANDLING POINT.  
NEVER USE WELDING OR CUTTING TORCH ON OR NEAR DRUM (EVEN EMPTY) BECAUSE PRODUCT (EVEN JUST RESIDUE) CAN IGNITE EXPLOSIVELY.

## \*\*\*\*\* SECTION V-HEALTH HAZARD DATA \*\*\*\*\*

THRESHOLD LIMIT VALUE: NOT ESTABLISHED FOR PRODUCT. SEE SECTION II.

EFFECTS OF OVEREXPOSURE: FOR PRODUCT

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EYES - CAN CAUSE SEVERE IRRITATION, REDNESS, TEARING, BLURRED VISION.

SKIN - PROLONGED OR REPEATED CONTACT CAN CAUSE MODERATE IRRITATION, DEFATTING, DERMATITIS.

BREATHING - EXCESSIVE INHALATION OF VAPORS CAN CAUSE NASAL AND RESPIRATORY IRRITATION, DIZZINESS, WEAKNESS, FATIGUE, NAUSEA, HEADACHE, POSSIBLE UNCONSCIOUSNESS, AND EVEN ASPHYXIATION.

SWALLOWING - CAN CAUSE GASTROINTESTINAL IRRITATION, NAUSEA, VOMITING, AND DIARRHEA. ASPIRATION OF MATERIAL INTO THE LUNGS CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL.

FIRST AID:

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IF ON SKIN: THOROUGHLY WASH EXPOSED AREA WITH SOAP AND WATER. REMOVE CONTAMINATED CLOTHING. LAUNDRY CONTAMINATED CLOTHING BEFORE RE-USE.

IF IN EYES: FLUSH WITH LARGE AMOUNTS OF WATER, LIFTING UPPER AND LOWER LIDS OCCASIONALLY, GET MEDICAL ATTENTION.

IF SWALLOWED: DO NOT INDUCE VOMITING, KEEP PERSON WARM, QUIET, AND GET MEDICAL ATTENTION. ASPIRATION OF MATERIAL INTO THE LUNGS DUE TO VOMITING CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL.

IF BREATHED: IF AFFECTED, REMOVE INDIVIDUAL TO FRESH AIR. IF BREATHING IS DIFFICULT, ADMINISTER OXYGEN. IF BREATHING HAS STOPPED GIVE ARTIFICIAL RESPIRATION. KEEP PERSON WARM, QUIET AND GET MEDICAL ATTENTION.

## \*\*\*\*\* SECTION VI-REACTIVITY DATA \*\*\*\*\*

HAZARDOUS POLYMERIZATION: CAN OCCUR —AVOID EXPOSURE TO EXCESSIVE HEAT, PEROXIDES AND POLYMERIZATION CATALYSTS.

STABILITY: STABLE

INCOMPATIBILITY: STRONG ALKALIES (E.G. NaOH, NH<sub>4</sub>OH, ETC.), STRONG MINERAL ACIDS (E.G. H<sub>2</sub>SO<sub>4</sub>, HCL, ETC.)

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\*\*\*\*\* SECTION VII-SPILL OR LEAK PROC URES \*\*\*\*\*

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

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SMALL SPILL: ABSORB LIQUID ON PAPER, VERMICULITE, FLOOR ABSORBENT, OR OTHER ABSORBENT MATERIAL AND TRANSFER TO HOOD.

LARGE SPILL: ELIMINATE ALL IGNITION SOURCES (FLARES, FLAMES INCLUDING PILOT LIGHTS, ELECTRICAL SPARKS). PERSONS NOT WEARING PROTECTIVE EQUIPMENT SHOULD BE EXCLUDED FROM AREA OF SPILL UNTIL CLEAN-UP HAS BEEN COMPLETED. STOP SPILL AT SOURCE, DIKE AREA OF SPILL TO PREVENT SPREADING, PUMP LIQUID TO SALVAGE TANK. REMAINING LIQUID MAY BE TAKEN UP ON SAND, CLAY, EARTH, FLOOR ABSORBENT, OR OTHER ABSORBENT MATERIAL AND SHOVELED INTO CONTAINERS.

WASTE DISPOSAL METHOD:

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SMALL SPILL: DESTROY BY INCINERATION.

LARGE SPILL: DESTROY BY LIQUID INCINERATION WITH OFF-GAS SCRUBBER. MATERIAL COLLECTED ON ABSORBENT MATERIAL MAY BE DEPOSITED IN A POSTED TOXIC SUBSTANCE LANDFILL IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL REGULATIONS.

\*\*\*\*\* SECTION VIII-PROTECTIVE EQUIPMENT TO BE USED \*\*\*\*\*

RESPIRATORY PROTECTION: IF TLV OF THE PRODUCT OR ANY COMPONENT IS EXCEEDED, A NIOSH/MESA JOINTLY APPROVED SELF-CONTAINED BREATHING APPARATUS WITH A FULL FACE PIECE OPERATED IN PRESSURE DEMAND OR OTHER POSITIVE PRESSURE MODE IS ADVISED; HOWEVER, OSHA REGULATIONS ALSO PERMIT OTHER NIOSH/MESA RESPIRATORS UNDER SPECIFIED CONDITIONS. (SEE YOUR SAFETY EQUIPMENT SUPPLIER).

VENTILATION: PROVIDE SUFFICIENT MECHANICAL (GENERAL) AND/OR LOCAL EXHAUST VENTILATION TO MAINTAIN EXPOSURE BELOW TLV(S).

PROTECTIVE GLOVES: NEOPRENE, BUNA-N

EYE PROTECTION: CHEMICAL SPLASH GOGGLES IN COMPLIANCE WITH OSHA REGULATIONS ARE ADVISED; HOWEVER, OSHA REGULATIONS ALSO PERMIT OTHER TYPE SAFETY GLASSES. (SEE YOUR SAFETY EQUIPMENT SUPPLIER).

OTHER PROTECTIVE EQUIPMENT: NORMAL WORK CLOTHING COVERING ARMS AND LEGS.

\*\*\*\*\* SECTION IX-SPECIAL PRECAUTIONS OR OTHER COMMENTS \*\*\*\*\*

CONTAINERS OF THIS MATERIAL MAY BE HAZARDOUS WHEN EMPTIED. SINCE EMPTIED CONTAINERS RETAIN PRODUCT RESIDUES (VAPOR, LIQUID, AND/OR SOLID), ALL HAZARD PRECAUTIONS GIVEN IN THIS DATA SHEET MUST BE OBSERVED.

OVEREXPOSURE TO STYRENE HAS APPARENTLY BEEN FOUND TO CAUSE THE FOLLOWING EFFECTS IN LABORATORY ANIMALS: LIVER ABNORMALITIES, KIDNEY DAMAGE, AND LUNG DAMAGE.

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\*\*\*\*\* SECTION IX-SPECIAL PRECAUTIONS OR OTHER COMMENTS (CONTINUED) \*\*\*\*\*

THE INFORMATION ACCUMULATED HEREIN IS BELIEVED TO BE ACCURATE BUT IS NOT WARRANTED TO BE WHETHER ORIGINATING WITH ASHLAND OR NOT. RECIPIENTS ARE ADVISED TO CONFIRM IN ADVANCE OF NEED THAT THE INFORMATION IS CURRENT, APPLICABLE, AND SUITABLE TO THEIR CIRCUMSTANCES.

LAST PAGE--SEE ATTACHMENT PAGE ENCLOSED--LAST PAGE

# MATERIAL SAFETY DATA SHEET

Ashland Chemical Company

DIVISION OF ASHLAND OIL, INC.

P.O. BOX 2219, COLUMBUS, OHIO 43216 • (614) 889-3333



## DEFINITIONS

THIS DEFINITION PAGE IS INTENDED FOR USE WITH MATERIAL SAFETY DATA SHEETS SUPPLIED BY THE ASHLAND CHEMICAL COMPANY. QUESTIONS CONCERNING THESE SHEETS SHOULD BE DIRECTED TO THE ENVIRONMENTAL AND OCCUPATIONAL SAFETY DEPARTMENT.

### SECTION I PRODUCT IDENTIFICATION

PRODUCT CLASS: GENERAL OR GENERIC IDENTIFICATION.

HAZARDOUS CLASSIFICATION: PRODUCT MEETS DOT CRITERIA FOR HAZARDS LISTED.

### SECTION II HAZARDOUS COMPONENTS

A HAZARDOUS INGREDIENT IS ONE WHICH MEETS ONE OR MORE OF THE FOLLOWING CRITERIA:

1. IT IS LISTED IN THE ANNUAL REGISTRY OF TOXIC EFFECTS OF CHEMICAL SUBSTANCES, OR IT IS KNOWN TO BE TOXIC WITHIN THE PARAMETERS OF THAT REGISTRY.

AND/OR

2. IT HAS A OSHA ESTABLISHED, 8-HOUR TIME-WEIGHTED AVERAGE PERMISSIBLE EXPOSURE LIMIT (PEL) OR ACCEPTABLE CEILING (C), OR AN AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS' (ACGIH) THRESHOLD LIMIT VALUE, AND BY NATURE OF THE PRODUCT OR ITS KNOWN USE, IT IS LIKELY TO BECOME AIRBORNE.

AND/OR

3. IT CONTRIBUTES TO ONE OR MORE OF THE FOLLOWING HAZARDS OF THE PRODUCT:
  - A. FLASHPOINT BELOW 200 DEG F (CC), OR SUBJECT TO SPONTANEOUS HEATING OR DECOMPOSITION.
  - B. CAUSES SKIN BURNS. (DOT)
  - C. STRONG OXIDIZING AGENT. (DOT)
  - D. SUBJECT TO HAZARDOUS POLYMERIZATION.

EACH INGREDIENT MEETING ONE OR MORE OF THE ABOVE CRITERIA IS LISTED IN SECTION II IF PRESENT AT A LEVEL AT LEAST GREATER THAN ONE PERCENT. INGREDIENTS WHICH ARE CLAIMED TO BE CARCINOGENS, TERATOGENS, MUTAGENS, OR CAUSATIVE AGENTS OF OTHER REPRODUCTIVE DISORDERS ARE LISTED IF KNOWN OR BELIEVED TO BE PRESENT, PROVIDED THAT THE DATA SUPPORTING SUCH CLAIMS IS CONSIDERED VALID.

EACH HAZARDOUS INGREDIENT IS LISTED BY CHEMICAL, GENERIC, OR PROPRIETARY NAME. ITS LEVEL IN THE PRODUCT IS EXPRESSED AS 1% OR LESS, 1-10%, 10-30%, 30-60%, OR GREATER THAN 60%, OR BY OTHER MEANS.

### SECTION III PHYSICAL DATA

INITIAL BOILING POINT: IF LIQUID AT 68 DEG F.

VAPOR PRESSURE: IF LIQUID AT 68 DEG F OR WHICH SUBLIMES.

VAPOR DENSITY: FOR VOLATILE PORTION OF PRODUCT.

SPECIFIC GRAVITY: IF SPECIFIC GRAVITY OF PRODUCT IS NOT KNOWN, INDICATED AS <1, =1, OR >1.

PERCENT VOLATILES: PERCENTAGE OF MATERIAL WITH INITIAL BOILING POINT BELOW 425 DEG F.

EVAPORATION RATE: INDICATED AS FASTER OR SLOWER THAN ETHYL ETHER, UNLESS STATED.

### ADDITIONAL COMMENTS

ASHLAND WISHES TO INFORM YOU THAT SERIOUS ACCIDENTS HAVE RESULTED FROM THE MISUSE OF "EMPTIED" CONTAINERS (DRUMS, 1 AND 5 GALLON PAILS, ETC.). REFER TO SECTIONS IV AND IX.

WE RECOMMEND THAT CONTAINERS BE EITHER PROFESSIONALLY RECONDITIONED FOR REUSE BY CERTIFIED FIRMS OR PROPERLY DISPOSED OF BY CERTIFIED FIRMS TO HELP REDUCE THE POSSIBILITY OF AN ACCIDENT. DISPOSAL OF CONTAINERS SHOULD BE IN ACCORDANCE WITH APPLICABLE LAWS AND REGULATIONS. "EMPTY" DRUMS SHOULD NOT BE GIVEN TO INDIVIDUALS.

### SECTION IV PRODUCT IDENTIFICATION

FLASH POINT: CLOSED CUP.

LOWER EXPLOSION LIMIT: INDICATED FOR COMPONENT WITH LOWEST VALUE.

HAZARDOUS DECOMPOSITION PRODUCTS: KNOWN HAZARDOUS PRODUCTS RESULTING FROM HEATING, BURNING, ETC., OR REACTED RAW MATERIALS WHICH MAY ARISE THROUGH HEATING, BURNING, ETC.

SPECIAL FIREFIGHTING PROCEDURES: INDICATES EQUIPMENT TO PROTECT FIREMEN FROM TOXIC PROCEDURES OF COMBUSTION OR IF WATER IS NOT TO BE USED.

UNUSUAL FIRE AND EXPLOSION HAZARDS: HAZARDS NOT COVERED BY OTHER SECTIONS OF THIS REPORT ARE SHOWN HERE.

### SECTION V HEALTH HAZARD DATA

RECIPIENTS OF THIS DATA SHEET SHOULD CONSULT THE OSHA SAFETY AND HEALTH STANDARDS (29 CFR 1910), PARTICULARLY SUBPART G - OCCUPATIONAL HEALTH AND ENVIRONMENTAL CONTROL, AND SUBPART I - PERSONAL PROTECTIVE EQUIPMENT, FOR GENERAL GUIDANCE ON CONTROL OF POTENTIAL OCCUPATIONAL HEALTH HAZARDS.

PERMISSIBLE EXPOSURE LEVEL: OSHA ESTABLISHED PEL--IF NONE AVAILABLE, ADOPTED VALUE.

EFFECTS OF OVEREXPOSURE: GIVEN IN GENERAL TERMS; LOCAL AND SYSTEMIC EFFECTS TO THE EYES, SKIN, IF MATERIAL IS INHALED, UNLESS NOT APPLICABLE DUE TO PHYSICAL FORM OF PRODUCT.

### SECTION VI REACTIVITY DATA

HAZARDOUS POLYMERIZATION: CONDITIONS TO AVOID HAZARDOUS POLYMERIZATION RESULTING IN A LARGE RELEASE OF ENERGY.

STABILITY: CONDITIONS TO AVOID IF UNSTABLE UNDER NORMAL CIRCUMSTANCES.

INCOMPATIBILITY: MATERIALS TO AVOID.

### SECTION VII SPILL OR LEAK PROCEDURES

REASONABLE PRECAUTIONS TO BE TAKEN AND THE METHODS OF CLEAN-UP TO BE USED IN THE EVENT OF SPILLAGE OF THE PRODUCT. CONSULT FEDERAL, STATE AND LOCAL REGULATIONS FOR ACCEPTED PROCEDURES AND ANY REPORTING OR NOTIFICATION REQUIREMENTS.

### SECTION VIII PROTECTIVE EQUIPMENT TO BE USED

THIS SECTION INDICATES PROTECTIVE EQUIPMENT TO BE USED WHEN HANDLING THE PRODUCT.

### SECTION IX SPECIAL PRECAUTIONS OR OTHER COMMENTS

THIS SECTION IS TO COVER ANY RELEVANT POINTS NOT PREVIOUSLY MENTIONED.